

# **Comparative study of ZnSe powders synthesized by two different methods and sintered by Hot-Pressing**

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ZnSe is an important infrared optical material. It's popularly used as optical components in infrared field such as high-power CO<sub>2</sub> laser and thermal imaging. At present, polycrystalline ZnSe has been mainly produced by chemical vapor deposition (CVD) method which leads to the high price of ZnSe. We expect to find a relative cheap and simple way to prepare ZnSe ceramic.

In this work, ZnSe powders have been synthesized using two different methods: hydrothermal route and high energy ball milling. The obtained powders have been dispersed and separated through the ultrasonic process. A comparison has been made between the powders by means of X-Ray powder Diffraction (XRD) and Scanning Electron Microscopy (SEM). The as-prepared ZnSe powders and the fine powders obtained after ultrasonic separation have been sintered by conventional uniaxial Hot-Pressing (HP) technique in order to prepare ZnSe bulk ceramics respectively. The optical properties of the ceramics sintering with different powders have been characterized and compared. As a result, the sintering of the fine hydrothermal powder presents the best transparency in the visible and infrared range. The transmission exceeds 60% in the range from 11 to 19  $\mu\text{m}$ .